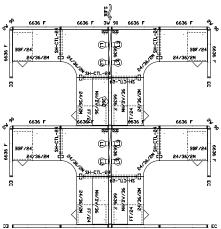
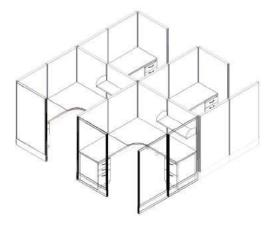
Specific Item Installation	Pages	Steps		
Panel / Hinge Installation	4 - 14	001 - 042		
Electrical - Duplex Outlets and Jumpers	14 - 15	043 - 045		
Panel Metal Raceway Dividers	15 - 16	046 - 050		
Panel / Base Raceway and Shrouds	16 - 20	051 - 067		
Base Raceway / Data Jacks	20 - 21	068 - 069		
Post Fillers / Inline Power Data Pole	21 - 24	071 - 084		
Double Channel Power Data Pole	25 - 29	085 - 103		
Flipper Door Unit / Mid Height Shelf	29 - 32	104 - 113		
Task Light	32 - 33	114 - 117		
Counter Top Brackets	33 - 34	118 - 123		
Cantilevers and Side Support / Rear Brackets	34 - 36	124 - 132		
Flat Plates	37 - 37	133 - 133		
Structural Pedestals	37 - 37	134 - 136		
Tack Boards	38 - 38	137 - 138		
NON-Photo Installation Instructions (Smaller packages for direct / specific printing)				
Panel Installation	40 - 47	145 - 176		
Fabric Stack On Panels	48 - 49	177 - 182		
Glass Stack On Panels	50 - 51	185 - 192		
Inline Power Poles / Post Fillers	52 - 53	193 - 200		
Rolling Privacy Screens / Top Track Bars	54 - 55	201 - 208		
Rolling Privacy Screens Lock Kit	56 - 57	209 - 213		

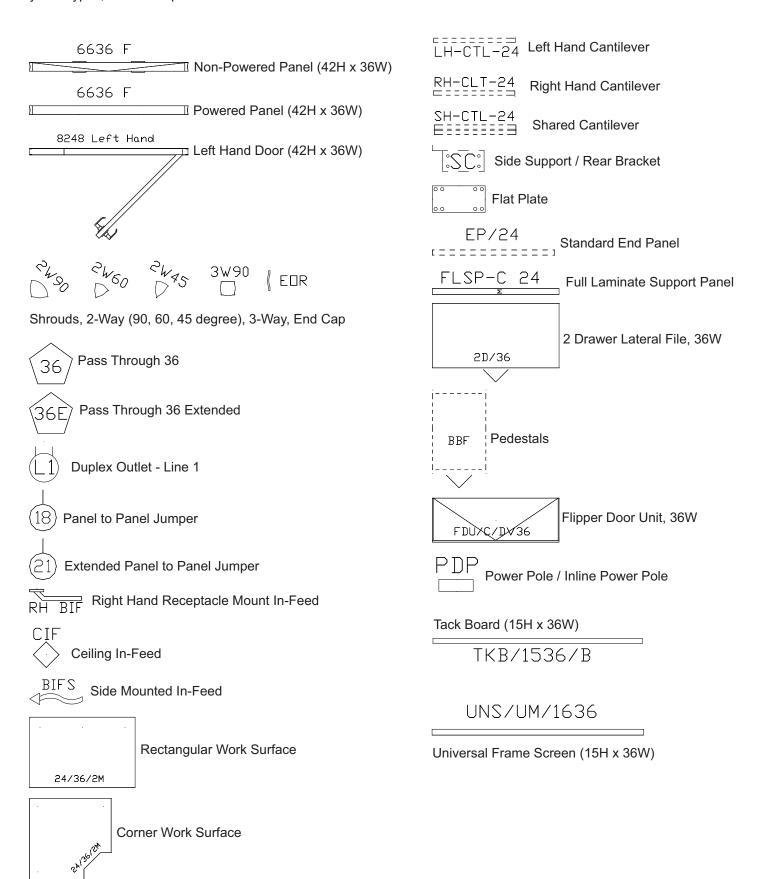
NOTE: The Table of Contents, Legend and Overview pages exist in many guides. Only the main installation guide contains all of the above information. Some smaller sections may begin with these pages, but be more specific in content. Please visit the AIS homepage to download any additional guides, or the comprehensive main guide.

Common 4 Pack Configuration





System Symbols will have different numbers associated with them detailing dimensions. Below are some of the most common symbol types, with descriptions.



Individual Step Information

This installation guide contains step by step instructions. There are 4 points of interest for each step:

- 1. Step Number Used to identify the specific step. This can also be useful if trying to reference a specific step when talking to an AIS field services member, or customer service when referencing parts.
- 2. Photo Image Visual reference of the product explained within the step
- 3. Details Verbage that explains the actions required within the step to proceed with the installation.
- 4. Technical Data This is a "tips and tricks" comment, which may also contain commonly ordered part numbers for items such as screws, to assist in the installation. (NOTE: If the characters ## apear within a part number, these are to be re placed by dimension numbers) (NOTE 2: Some part numbers are adjusted slightly internally for individual sale, supplied numbers are for reference only)



Hinge Requirement Table

The below table will guide yout to the specific hinge heights used in each different panel connection.

Note: This table is based on the lowest panel involved in the connection.

Note: The 20 7/8 hinge is the first one to use in all situations.

	Length and Number of Hinge Segments Required Per Panel Height			
	12 7/8	20 7/8	36 7/8	52 7/8
42" High	1	1		
50" High		2		
66" High		1	1	
82" High		1		1





Indentify Non-powered panels and separate from Powered panels. Non-powered panel shown at left..

Non-Powered Panel. Please see catalog for complete panel listing.

RP-HEMXGLD - Glide - Mwall 3/8"-16 X 1.5" P-VSATC ## - perm mono aluminum top cap ##" - painted P-VSTC ## - segmented top cap ##" - painted



Powered panel shown at left has powerway mounted at factory. Also separate panels by surface type, width and height.

Powered Panel. Please see catalog for complete panel listing.

E-MW8W4 ## - Powerway - AIS 8 Wire 4 Circuit - ##"W E-MWMBM - Bracket - Mounting - 8W 4C



Polypropylene hinges are used to connect panels together.

Divi Hinge



Hinges are precut in the factory. Every panel ships with correct amount and sizes of hinges. Hinges are cut to 12 7/8, 20 7/8, 36 7/8, and 52 7/8. See Chart below for the appropriate sized hinges to use for each panel connection

Hinge - Last two numbers identify the length

RP-VSH _ _ (Fill inthe correct length - 13, 21, 37, 53)

Note: See overview for hinge use guide for different panel heights



With panel glides turned to a matching height, align two panels as shown. Note that each panel has a pair of alignment plates that interlock when abutted, locking panels together vertically.

90



Panels interlocked prior to hinge installation.

007



Push panels together at the top. Level panels such that side rails remain parallel and flush. This will make hinge installation easier. Note hinge channels formed when panels are aligned.

8



Slide 20 7/8 inch long hinge down into hinge channels.

RP-VSH21 - 21" Hinge



Use non-marring mallet to tap hinge down fully.

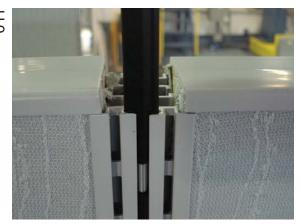
 $\frac{1}{2}$



Use flat head screwdriver inserted into hinge channel at an angle to push first hinge down below top of side rail.

......

7



Insert second hinge and tap down both hinges with mallet.

12



In certain situations on tall panels it may be necessary to tap first hinge down to bottom before tapping down second hinge.

Use flat head screwdriver inserted at angle into hinge channel and tap shaft of screwdriver gently to slide hinge down to bottom of panel.



Important – Hinges must be fully engaged and seated directly on top of alignment plate at base of panel. No gaps can exist between plate and hinge.

014



Important – Hinge must be recessed between $\frac{1}{2}$ and $\frac{1}{4}$ inches from top of side rail to leave space for hanger frame topcap. If panel connection is a 180 degree straight line condition, insert another complete set of hinges on opposite side of panels.

716



If connection condition is 45, 60 or 90 degrees, rotate panel appropriately into position.

016



If creating a 3-way, install hinge when panels are at 180 deg and then swing one panel next to the other as shown.



Interlock alignment tabs of third panel with tabs of second panel.

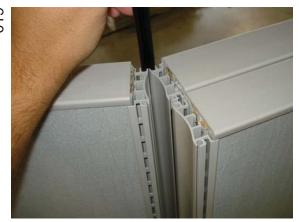
.....

118



Interlock third panel to second panel.

Ξ



Slide first the 20 7/8 inch long hinge down into hinge channels and then the second hinge size based on panel height (see table).

320



If creating a 3-way, 90 degree, swing panels into position.

If creating a 4-way, Swing third panel next to the other two as shown.



Interlock alignment tabs of fourth panel with tabs of third panel.

022



Interlock alignment tabs of fourth panel with tabs of third panel.

5



Slide first the 20 7/8 inch long hinge down into hinge channels and then the second hinge size based on panel height (see table)

024



Swing third panel next to the fourth.



Swing third and fourth panels together until fourth touches first panel.

......

026



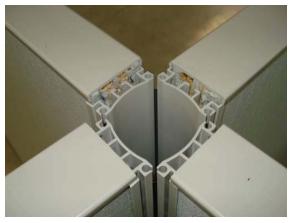
Slide first the 20 7/8 inch long hinge down into hinge channels and then the second hinge size based on panel height (see table).

027



Rotate all panels 90 degrees until 4-way is at 90 degrees.

028



Rotate all panels 90 degrees until 4-way is at 90 degrees.





For HILO conditions, interlock alignment tabs of short panel with tabs of the tall.





Slide the 20 7/8 inch long hinge down into hinge channel of the high panel.





Slide the 20 7/8 inch long hinge down into hinge channel of the high panel down to the top of the low panel.



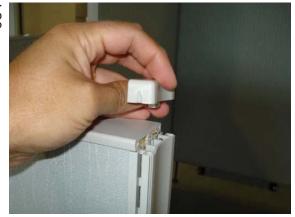


Repeat same process for second piece of hinge. Choose correct length using table at page 2 and the height of the short panel.



If creating a corner, rotate panel into position.

34



Hanger frame top caps must be installed to finish installation of panels.

.....

P-VSEC - End Cap Die Cast

335



Insert top cap into center channel of side rail and push down until flush.

36



Finished 2-way connection. Note Hinge position allows for top caps to be seated properly.



Finished Hilo connection. Note Hinge position allows for top caps to be seated properly.





Finished 4-way connection. Note Hinge position allows for top caps to be seated properly.





(old method, see #041-042 for new method)

At 180 degree connections, panels which ate not perfectly level may bind at the top and prevent cap from installing. Leveling panels usually corrects this issue. However, in certain cases, it may be necessary to spread the panels with a screwdriver to make room for the top caps.





(old method, see #041-042 for new method)

Properly installed 180 degree connections.



(new method as of March 2010)

As an aesthetic improvement, AIS has added in 180 degree hanger frame top caps. These insert between two panels, better closing in the hanger frame top caps, while providing a better line of sight to the top caps.

.....

P-VS180CM - 180 Degree Connector Cap Die Cast



(new method as of March 2010)

Properly installed 180 degree connection.



Outlets are marked circuits 1-4. The layout drawing will indicate which outlet goes where per the design. Note - in some locations, all electrical components must be installed by a licensed electrician. Install Duplex outlets by aligning the outlet interface with the power way interface as shown.

E-MW8W4DO1 - Duplex Outlet Line 1 (Last number changes for lines 1, 2, 3 and 4)

RE-HM8W4S - Screw #8 32 x 1/2" RE-HS1058F - Screw #10 24 x 5/8 Type F for Outlets Only



Slide outlet to the left on the left side, or to the right on the right side, until fully engaged on powerway as shown. Outlet cannot be installed upside-down. Using screws provided for "Outlets", screw outlet to powerway as shown. Only one screw, top or bottom, is required. NOTE - Outlets MUST be screwed to powerways.



Install Jumpers as indicated WITH ARROWS on JUMPER modular end pointing UP as shown. Engage jumper fully onto powerway in one of the 2 end locations. Safety Clip MUST BE fully engaged over Clip Ramp to be fully installed.

746



Metal Raceway dividers are available should a client desire High voltage and low voltage to be separated by a metal barrier.

RP-VSD## - Data Septum##" (Small Piece, 2 per panel if ordered)
RP-VSDL - Sata Septum Lock (Large Piece, 1 per panel if ordered)

047



Hold metal divide over glide housings as shown and slide clamp over end to trap divider and glide housing.

948



Using screws provided, "close" clamp to grip glide housing as shown. Make sure metal barrier is sitting flush with underside of powerway.

RP-SAHPS - Screw #8 x 3/4" flat phil machine self-thread



Connecting bridges for 2-ways and 3-ways of all angles, as well a 4-way 90 degrees, are used to make the metal barrier continuous throughout the entire system.

.....

The small bridge piece comes in a few different versions

RP-VSD180 - Data Septum 180 Degree RP-VSD90 - Data Septum 90 Degree (shown) RP-VSDS3W90 - Data Septum 3-way 90 Degree RP-VSDS45 - Data Septum 45 Degree RP-VSDS60D - Data Septum 60 Degree



Connecting bridges simply "lay" on top of the adjacent barriers.



Base covers are shipped separately from panels and are installed after panel installation.

There are versions of the raceway with and without knock outs Each of these part numbers would end in a dimension and color

RP-VSKPCN ## ___ - Powered Raceway Cover RP-VSKREB ## ___ - Non-Powered Raceway Cover



Remove shipping "tubes" from base covers before installation. These tubes may be discarded. They are used to prevent base cover assemblies from bowing in transit.



Slide one end of base covers under leveled panels.

054



Slide other end of base covers. Do not close base covers at this point. Raceway shrouds must be installed before base covers are closed.

)55



IMPORTANT – DO NOT CLOSE BASE COVERS UNTIL AFTER SHROUDS ARE INSTALLED.

56



Raceway end caps finish the end of a panel run.





Snap nubs on bottom of shrouds into "key slots" on bottom of raceway assembly. BE SURE BOTH NUBS ARE SECURED.

.....





Snap top prongs into the holes located on underside of alignment plates.





Properly installed raceway end cap.





Snap nubs on bottom of shrouds into "key slots" on bottom of raceway assembly. BE SURE BOTH sets of NUBS ARE SECURED.



Properly installed 2-way 90 degree shroud. NOTE – 2-way 45 degree and 2-way 60 degree connections require different shrouds.





Snap nubs on bottom of the 3-way shroud into key slots on bottom of the MIDDLE raceway assembly. Snap top prongs into the holes on underside of the middle alignment plate.





To properly close base covers, raceway assembly must be centered laterally on panel. Align seam between mud flap and hard plastic of base cover with the RIGHT EDGE of hanger frame slot. With base cover centered on panel, insert lip on base cover into groove on underside of panel and firmly push to close base cover.





IMPORTANT – MAKE SURE BASES COVERS ARE PROPERLY CENTERED ON PANEL AS SHOWN.



Mud flaps of base covers when are closed must overlap 90 degree shroud.

.....

IMPORTANT – MAKE SURE BASES COVERS ARE PROPERLY CENTERED ON PANEL AS SHOWN. SHROUD SITS INSIDE RACEWAY COVERS.





Mud flaps of base covers overlap 3-Way shroud. IMPORTANT – MAKE SURE BASES COVERS ARE PROPERLY CENTERED ON PANEL AS SHOWN. SHROUD SITS INSIDE RACEWAY COVERS.





Base covers for powered panels have 2 sets of holes. Top holes are for electrical, bottom holes are for data jack housings.





6 Port Data Jack housing, Cat 3 and Cat 6 data jacks and hole blanks are ordered separately.



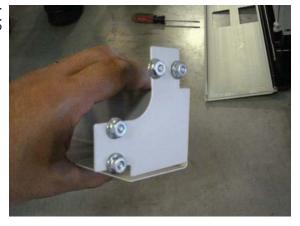
When assembled and data jacks are terminated, housing snaps into raceway covers as shown.

77



Properly installed base covers and shrouds.

)



Inline Power / Data Pole

Install #8-32 hex nuts on the bottom studs of the 2-way power pole shroud. Do not fully tighten nuts. Leave a gap about 1/16".

Replacement metal Shrouds for Inline Poles / 3 configurations

RP-VSPPIL2 - Pole / Post Filler 2 Way Shroud RP-VSPPIL3 - Pole / Post Filler 3 Way Shroud RP-VSEORS - Pole . Post Filler End of Run Shroud

RH-HNZM632 - Nut - #6-32 zinc nut

)72



Insert studs of the shroud into the raceway key slots. Tighten the nuts.



Place post filler into the 90 degree corner on top of the base shroud.

.....

074



Note, pole is 3 sided. When using as a aesthetic "filler", turn 3rd side towards inside. Note that all sides of pole have "hinge channels" for installation to panels. Install hinges on both sides of the post filler.

1/(



Slide first the 20 7/8 inch long hinge down into hinge channels and then the second hinge size based on panel height (see table).





Line bottom edge of post filler cover with bottom section of post filler body. Snap the cover in place on the power pole.

077



Line bottom edge of post filler cover with bottom section of post filler body. Snap the cover in place on the power pole.

37



Install post filler top cap by inserting down into post filler.

RP-VSPPILTC - Post Filler Top Cap

92



Post filler top cap must be flush with the hanger frame top caps.

Note: If using an Inline Power Pole, there MUST be a post filler installed in order to support the pole.

380



Install the 4 locking screws in the Pole Coupler.

IMPORTANT- Make sure screws do not protrude past back surface of the coupler at this time.

.....

RA-VSPPCP - In-Line Pole Coupler

RP-MXHS83214 - AIS Screw 8-32 x 5/16"

8



Slide the bottom half of the Pole Coupler into the power pole on the panels. Keep the coupler as centered on the top of the power pole as possible.

.....

Tighten the bottom screws to hold the coupler in place.

082



Slide the upper section of the power pole over the assembled lower section & Pole Coupler.

Tighten the screws to lock the upper section of the power pole in place.

α



Line up the lower edge of the upper power pole cover with the top edge of the lower cover.

Place on edge in the power pole and rotate the cover into position, snapping it in place.

84



Make sure all seams are as even as possible on the completed power pole.

RA-VSPPCS - In-Line Pole Ceiling Shroud



The pole comes in two sections. Either section can be used for top or bottom.

Make sure the opening of the lower section is at the bottom of the power pole when installed.

RA-PPSUN - Power Pole Shell



Note pole has multiple sets of rectangular punch-out's. Knockout bottom set as shown. DO NOT KNOCK OUT PUNCHOUTS ON THE SECOND SECTION OF POLE THAT WILL BE USED FOR THE TOP.



Knocked out holes for bottom section.



Knock out top set of punches only if installing on a 66 high panel. Knock out second set down only if installing on a 50 high panel. Knockout 3rd set down only if installing on a 42 high panel.

089



Install power pole retaining bracket by inserting into the hanger frame slot and engaging DOWN. Note that teeth are universal and bracket is non-handed.

.....

RA-PPBDV - Power Pole Bracketl

060



Install 1 bracket facing in on left such that the threaded stud on the bracket is at the same height as the uppermost set of punches on the lower power pole section.

091



Install 1 bracket facing in on right such that the threaded stud on the bracket is at the same height as the uppermost set of punches on the lower power pole section.

60



Hang pole on threaded studs as shown.



Using acorn nuts supplied, cap threaded studs but DO NOT TIGHT-EN ALL THE WAY.

RA-KEYBN - Nut - #8-32 acorn nut

760



Hang brackets at bottom as show temporarily swinging pole out of the way.

095



IMPORTANT— bottom brackets are designed to engage hanger frame moving upwards, thus locking pole onto panel. With a screw driver, LIFT bottom brackets up while aligning bottom set of punchout's. Push pole in to trap bracket studs and prevent the brackets from falling. Cap loosely with acorn nuts.

060



PLUMB and level pole and then tighten nuts.



Install the 4 locking screws in the Double Channel Pole Coupler.

IMPORTANT- Make sure screws do not protrude past back surface of the coupler at this time.

.....

RA-PPCP - Power Pole Coupler

RP-MXHS83214 - AIS Screw 8-32 x 5/16"



Slide the bottom half of the Pole Coupler into the power pole on the panels. Keep the coupler as centered on the top of the power pole as possible.

Tighten the bottom screws to hold the coupler in place.



Slide the upper section of the power pole over the assembled lower section & Pole Coupler.

Tighten the screws to lock the upper section of the power pole in place.



Install dividers as needed with acorn nuts.

RA-PPDUN - Power Pole Divider



Line bottom edge of pole cover with bottom section of pole. Snap the cover in place on the power pole.

RA-PPCV - Power Pole Cover

102



Line bottom edge of pole cover with top section of post filler body. Snap the cover in place on the power pole.

3



Properly installed pole covers.

8



Insert right hand shelf end into right hand hanger frame slightly below the level of a panel top cap.

RS-SHFEFDVL - shelf end - full height - metal - left RS-SHFEFDVR - shelf end - full height - metal - right



Insert shelf end into frame and down until firmly seated on hanger frame. Anti-dislodge Cam should rotate back as shelf end is inserted.

......





Once end is firmly seated on frame, rotate cam into hanger frame so back edge of cam is parallel to panel face.

To remove shelf end, rotate cam back out and lift end. Repeat this procedure for left ends and Mid Height Shelf Ends.





Hold shelf pan between shelf ends and lower over nuts on shelf end. This may require turning nuts out to loosen slightly. BE CAREFUL NOT TO SCRATCH paint on shelf ends as you insert and lower shelf.

RS-SHF ## ME - Shelf - metal ##"w 23 3/4" for metal end overheads RS-HNZFS832B -Nut zinc plated serrated flange #8-32(hnzfs832)





Shelf pan has two slot patterns on end. Use slot pattern as show to properly position shelf. Tighten nuts on shelf studs.



Lock slot should be positioned at front on bottom shelf pan.

110



Install top shelf pan in the same way, with the hole pattern for mounting a flipper door at the front as shown.

NOTE - Top shelf and bottom shelf ARE THE SAME PART mounted in opposite directions.

7



Rest flipper door face assembly on top shelf with gear track hinges oriented as shown.





Align holes on gear track hinges with holes on front of shelf pan and attach with screws provided labeled "Flipper Doors".

RP-MXHS83214 - AIS Screw 8-32 x 5/16"



Mid height shelves install in the same manner as flipper door units. BE SURE TO TEST LOCK ON FLIPPER DOOR UNIT.

.....

114



Task light brackets must be assembled to task lights prior to installation.

Slide bracket through slots on each end of light.

7



The bracket must extend through the back slot on the light as well. Center the bracket on the light.

Repeat with second bracket on other end of light.

7



Hold light up under shelf pan. Place back of brackets on rear shelf lip. Bend front brackets to fit under front shelf lip.



Center light left to right on shelf. Be sure each end of the brackets is firmly seated. Failure to do so could result in injury.

118



Counter top brackets teeth insert UP into hanger frame. Insert hook tooth at bottom of bracket into hanger frame at appropriate height and rotate bracket up into a vertical position.

7



Locate hanger frame slot positioned to line bracket up just below the top of the panel. Please the long tooth in that slot, then rotate the bracket into position.

2



Mount top of bracket flush with top of top cap. Bracket will need to be lightly tapped to engage upwards fully and to prevent bracket from falling before installing top.



Countertop brackets are handed. Each countertop requires at least two pairs of brackets.

WPS-CTBLDV - Counter Top Bracket - Left WPS-CTBRDV - Counter Top Bracket - Right

RS-HS09W - Screw #9-1"L Flat Head (Attach Object to Worksurface)

.....



Align countertop on center of panel. With screws provided labeled for "Work surfaces", attach bracket to work surface. Use at least 2 screws per bracket.



Secure 1 screw on each side of panel first to stabilize top, then complete attachment with remaining holes, alternating from one side of panel to the next.



Shared cantilevers are used to support panel hung work surfaces at a seam between two panels. Cantilevers are inserted into the hanger frame slot down at an angle matching the teeth.



Push down on cantilever and make sure cantilever is fully engaged. NOTE – failure to engage cantilever properly can lead to injury. Cantilevers should be hung between 27 $\frac{3}{4}$ and 29 inches to achieve industry standard work surface height and match structural pedestal heights.

126



Side support rear brackets provide direct support for work surfaces at the rear of corner work surfaces or along work surface sides.

Insert hook tooth at top of bracket into hanger frame...

27



Rotate bracket down into hanger frame and engage down 1/4 inch.

128



Be sure bracket is fully engage on hanger frame. Failure to properly engage bracket could result in injury.



Double check heights of all support elements to ensure that work surfaces will be level. Check under desk pedestals as well.

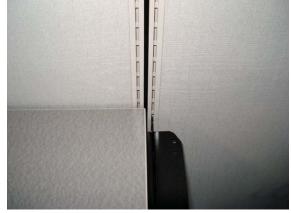
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Rest work surfaces on top of work surface supports such that edges are 1/4 inch from panel face and that corners are aligned on the center of panel corners...





Work surface should "touch" at seams and seams should be aligned with panel seams.





While holding work surfaces in place and maintaining alignment, screw work surfaces to cantilevers with screws provided labeled "For Work surfaces". Use 2 screws for regular cantilevers and 4 screws for shared cantilevers.

RS-HS09W - Screw #9-1"L Flat Head (Attach Object to Worksurface)



Install flat plates at seams between work surfaces in front of shared cantilevers.

RS-HS09W - Screw #9-1"L Flat Head (Attach Object to Worksurface)





Align pedestal flush with front of work surface and screw to work surface with screws labeled "For work surfaces". Use at least 2 screws at the front of pedestal. For best results, use screws at all 4 corners of pedestal.





To replace drawers, push all ball bearing slides into pedestal BUT KEEP INNER BALL BEARING CARRIAGE pulled forward to front of slide. Carefully align track on drawer boxes with inner slide carriage and slowly insert drawer...





Push drawer in to face, then open fully and close to ensure proper slide alignment. IT IS NOT NECESSARY to actuate levers on drawer stops while reinserting drawers. NOTE - BE SURE TO TEST LOCK ON PEDESTALS AND adjust as needed.



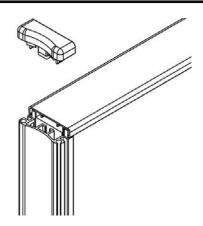
Install tack boards by aligning tack board brackets with hanger frame slots approximate 1 inch above work surfaces. Be sure task light cord is behind tack board.

138



Insert tack board in and down. Be sure each side if firmly seated in hanger frame.

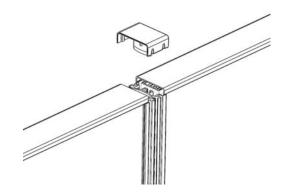
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Remove Hanger Frame Topcap by depressing tabs inside top slot of hanger frame and lifting up.

......

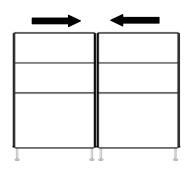
146



180 Hanger Frame Top Caps also exist

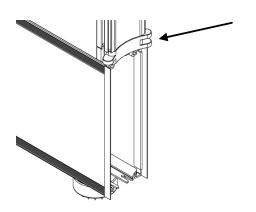
(Product Addition February of 2010, for post-hinge installation)

147



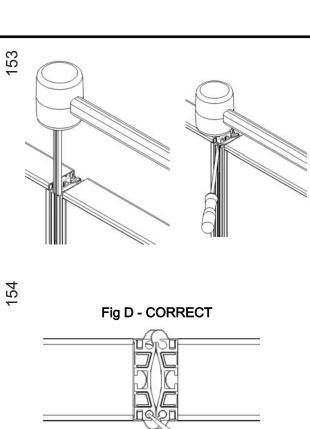
Hold panel flush and in a STRAIGHT LINE (180 degrees to each other). If possible, start at a 2-way connection closest to highest point on floor to make leveling panels easier as you build.

148



Make sure Vertical Alignment Tabs at bottom of Hanger Rail are horizontally aligned (level) with each other. If not (Fig A149) adjust glide(s) on panels to raise or lower panels so tabs are aligned. (Fig B150)

149		Fig A
	owww.	······································
150		Fig B
	DOMESTICATION ASSESSMENT OF THE PROPERTY OF TH	
151		With Alignment Tabs level, move panels towards each other to interlock Alignment Tabs as shown in Figure C. Hanger Rail edges should ALMOST touch.
	Fig C	
152		Each Hinge Is Cut Into Two Parts, A Smaller And A Larger. See Chart Below For What Combinations Apply To What Panel Heights. Insert Smaller Of 2 Hinges Into Hanger Rail Hinge Channels And Slide Carefully Down



A "non-marring" mallet may be used to tap first hinge down until flush with hanger rail top. At that point, the 1st hinge can be TAPPED DOWN TO BOTTOM of panel by using a screwdriver and inserting the tip of screwdriver as shown in Fig D154 and tapping shaft of screw driver until first hinge is all the way down. DO NOT use screw driver AS SHOWN IN FIG E155, as this could damage hinge. Repeat with second hinge to complete hinge installation.

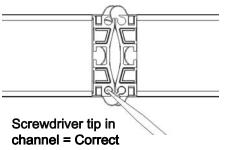


Fig D - Correct

155

Fig E - INCORRECT/WRONG

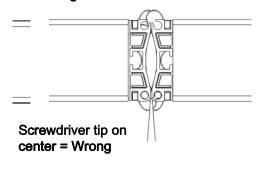
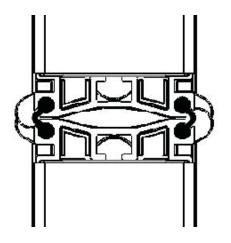
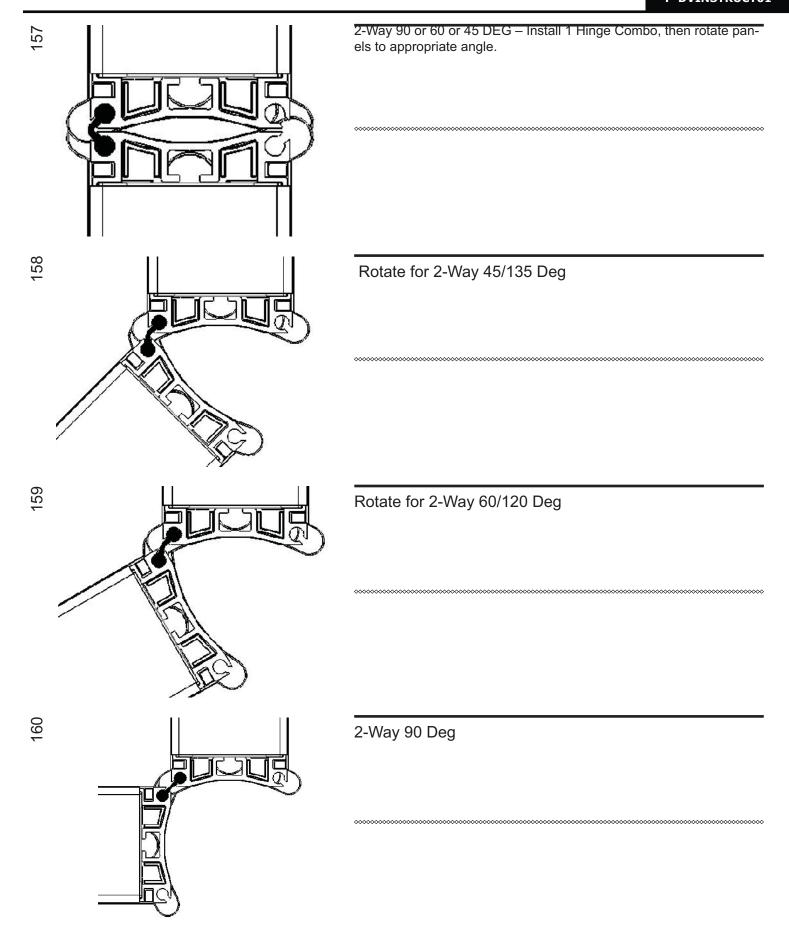


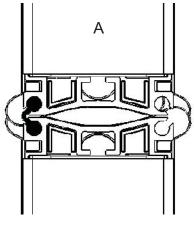
Fig E - Incorrect

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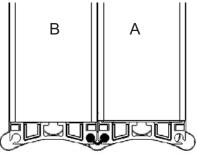
Straight Line (180 degree) Install 2 Hinge Combos

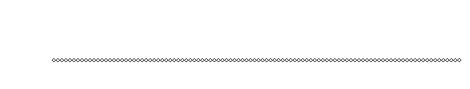


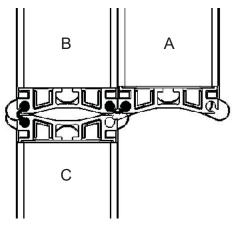


3-Way 90 DEGREE – (1) Install 1 Hinge Combo between panel A and B. (2) Rotate Panel B approx 180 degrees as shown. (3) Interlock Panel C Alignment Tabs with Panel B and install 1 Hinge Combo between Panel B and C. (4) Rotate Panel B and C as shown into appropriate 3-way 90 degree.

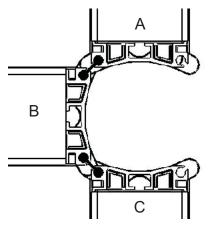
For 120 Degree, simply close the 3-way and add hinges to the close point.

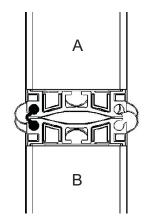






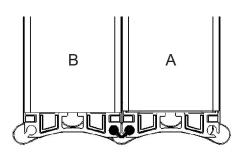






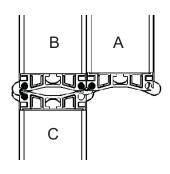
4-Way 90 DEG – (1) Install 1 Hinge Combo between panel A and B.

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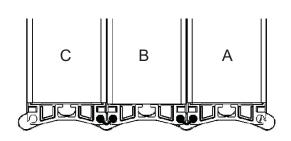
4-Way 90 DEG – (2) Rotate Panel B approx 180 degrees as shown.

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4-Way 90 DEG – (3) Interlock Panel C Alignment Tabs with Panel B and install 1 Hinge Combo between Panel B and C.

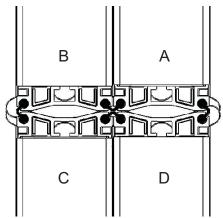
168



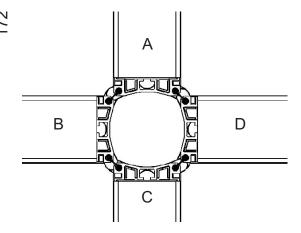
4-Way 90 DEG - (4) Rotate Panel C approx 180 degrees as shown.

4-Way 90 DEG - (5) Interlock Panel D Alignment Tabs with Panel C and install 1 Hinge Combo between Panel C and D.

4-Way 90 DEG - (6) Rotate both C and D back 180 degrees as shown



4-Way 90 DEG - (7) install final hinge combo between Panel D and A.



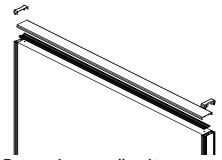
4-Way 90 DEG - (8) Rotate all panels 90 degrees until 4-way is at 90 degrees.

P-DVINSTRUCT02 Stack On Panel

Details

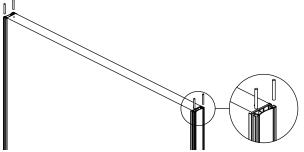
DiVi stack-on panels are held in place with four pins using the same channel in the panel hanger frame that the hinges use. Stack-on installation is virtually the same for both permanent monolithic and insert panels, with the exception of insert panels requiring an additional step for the insert retainers.

Permanent Monolithic Glass Stack Installation



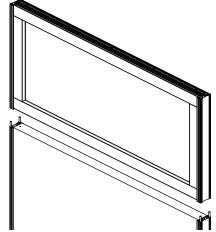
Step 1: Remove hanger rail end topcaps, panel topcap, and topcap retainer.

NOTE: Remove topcap carefully as it will be installed on top of the stack-on.



Step 2: Insert four pins into the hinge channels of the hanger frame. IMPORTANT - See warning note (right).

Pins need to be 3/4" into the channel (use a mallet for this step). (Pin Part Number RH-RP316112)

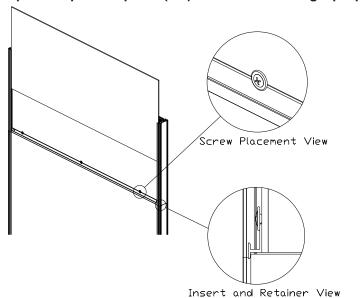


Step 3: Install stack-on using the pins to secure the unit. Use a mallet and slowly tap the stack-on panel into place. DO NOT hit the topcap retainer with mallet.

Finish: Reinstall the topcap and hanger rail end topcaps.

Insert Panel Stack Installation

Step 1: Complete Steps 1-3 (left) without re-installing topcap.



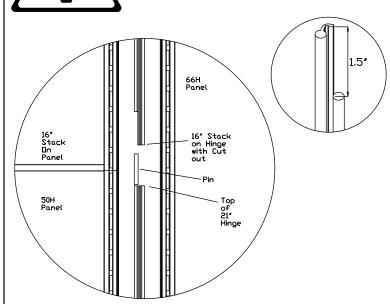
Step 2: Slide insert retainer into place, then secure the retainer with the provided screws.

Step 3: Slide insert into the stack-on panel.

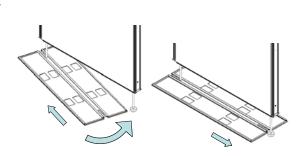
Step4: Reinstall the topcap and hanger rail topcaps.



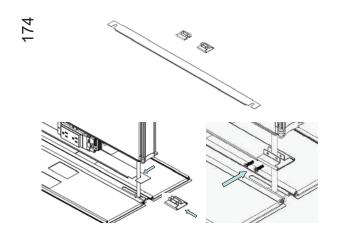
In order to properly seat the four pins into the existing panel, you will need to pull up the existing panel hinges and cut a small piece out of one side. The cut out should be 1.5" (see below right).



HiLo Situation

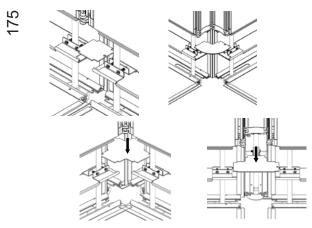


Stage Base Covers – Slide base covers under leveled panels as shown at right and leave open. Do not close base covers at this point. raceway shrouds must be installed before base covers are closed

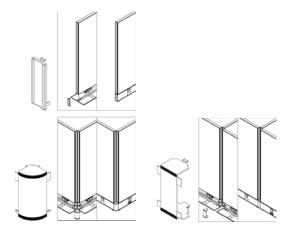


Install Panel Septum's - Slide septum into equal length panel over glide stems 3 1/8 inches down from raceway cavity top EDGE. Slide Septum Lock over end of septum around glide and tighten down with 2 screws as shown. Screws should be tight to prevent septum from sliding down.

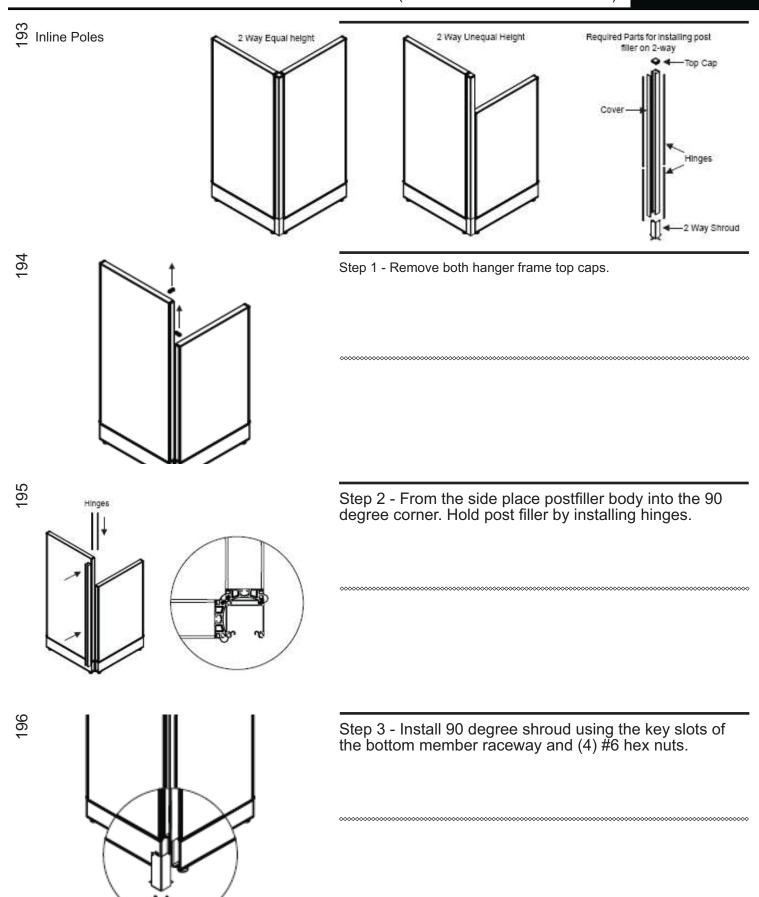
NOTE: Pane Septums (Dividers) are optional and may not be included in most installations.

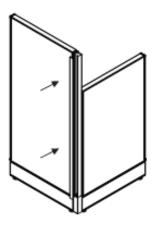


Install Connection Septum's - Install Connection Septum's by simply "resting" septum's on panel septum edges in recessed spaces as shown. Every connection type has a specific Connection Septum.



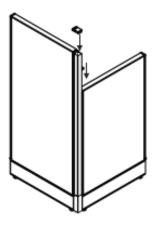
Install Raceway Shrouds – Snap nubs on bottom of shrouds into key slots on bottom of raceway assembly. For Raceway Endcaps and 3-way 90 degree shrouds, snap top prongs into the hooks on underside of alignment plates. Once shrouds are in place, close raceways.





Step 4 - Install postfiller cover.

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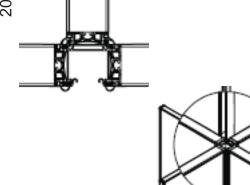
Step 5 - Re-Install hanger frame top caps. Install postfiller topcap.

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Install the 4 locking screws in the Pole Coupler.

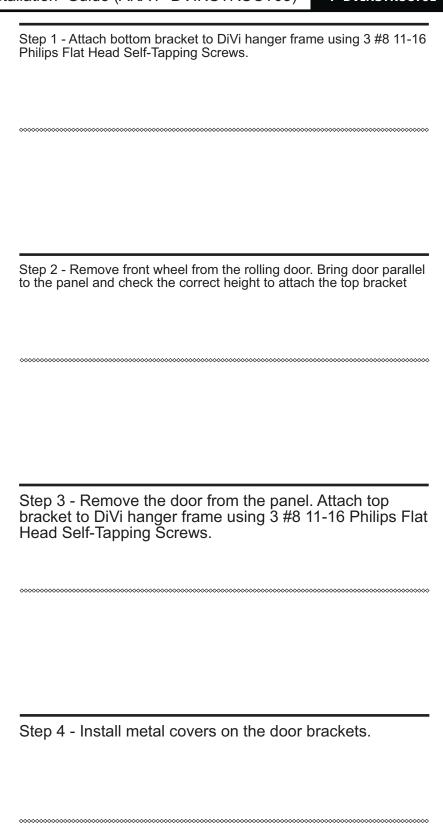
IMPORTANT- Make sure screws do not protrude past back surface of the coupler at this time.

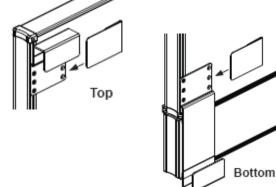
200

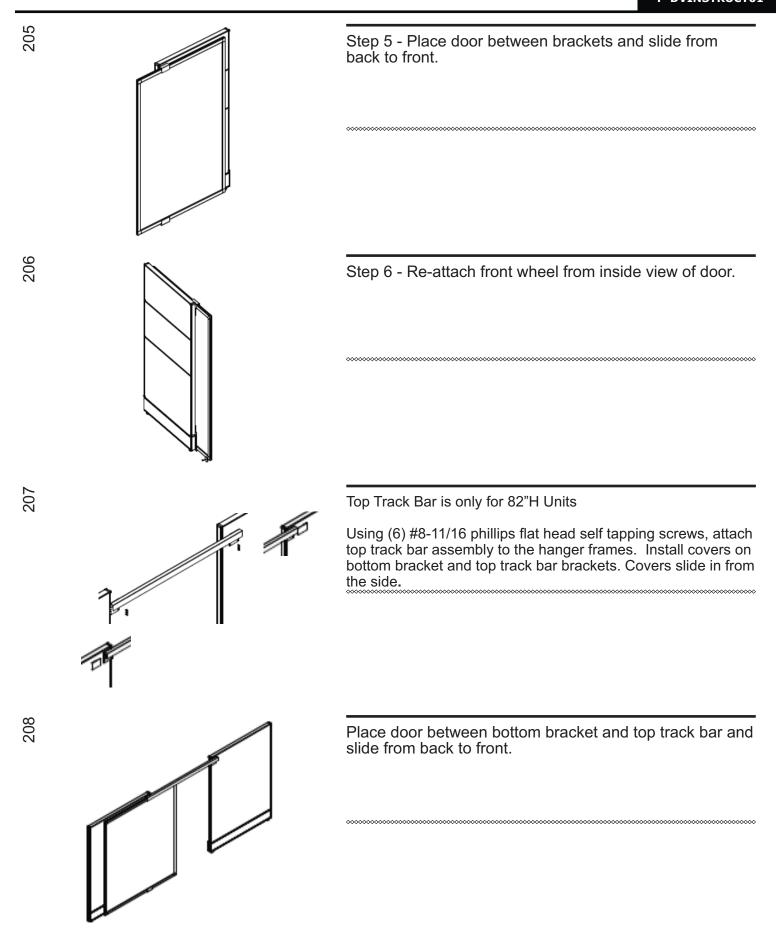


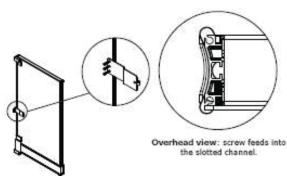
3-Way Poles and 4-Way Poles are installed the same wayt that 2-way poles are installed. The 3-way will have a different base shroud than the 2-way.

To finish, install the ceiling shroud at the top of the pole.





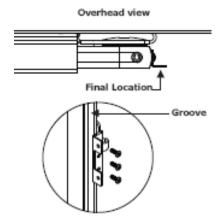




Remove door from panel by removing front wheel and bumper and sliding door out of top and bottom brackets so door is completely off the panel. Using (3) #9-1" flat head screws, attach Lock Bracket to the panels slotted channel at desired height (28" or 29" from floor).

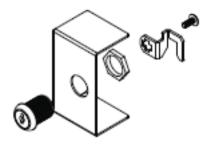
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210

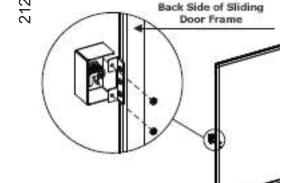


Place sliding door between brackets and slide from front to back. Reinstall front wheel and bumper. Using (3) #8-1/2" drill point screws, attach "L" Bracket to groove on the sliding door. Important: "L" Bracket and Lock Bracket must be mounted at same height from floor.

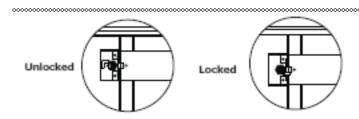
7

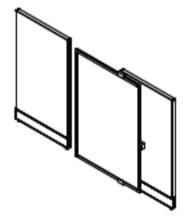


Install Cam and Core Cylinder on Lock Cover.



Once again remove door from panel by removing front wheel and bumper and sliding door out of top and bottom brackets so door is completely off the panel. Using (2) #8 hex nuts, install the Lock Cover Assembly to the "L" Bracket.





Place sliding door between brackets and slide from front to back. Re-install front wheel and bumper				

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